Tuner4TRONIC® Production 4

Please note:

All information in this guide has been prepared with great care. INVENTRONICS, however, does not accept liability for possible errors, changes and/or omissions. Please check <u>www.inventronics-light.com</u> or contact your sales partner for an updated copy of this guide. This technical application guide is for information purposes only and aims to support you in tackling the challenges and taking full advantage of all opportunities the technology has to offer. Please note that this guide is based on own measurements, tests, specific parameters and assumptions. Individual applications may not be covered and need different handling. Responsibility and testing obligations remain with the luminaire manufacturer/OEM/application planner.

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1 About Tuner4TRONIC

1.1 Purpose and Application

The Tuner4TRONIC (T4T) software suite allows luminaire manufacturers to program INVENTRONICS drivers via DALI and/or NFC in a simple, fast, reliable and cost-effective way, speeding up the production process.

Tuner4TRONIC tools can be downloaded from <u>www.inventronics-light.com/tuner4tronic</u>.

Click here to watch a short video that gives a great overview about Tuner4TRONIC.



The Tuner4TRONIC software suite consists of different modules according to the environment of use:



Tuner4TRONIC Configurator

This web based browser application enables luminaire designers to configure LED drivers by setting parameters such as output current, dimming levels, constant lumen output, operating modes and much more. Thanks to its multi-level password system, Configuration Lock protects LED drivers against unauthorized changes while service technicians can still be granted access for selected features.

Once the configuration has been completed, the settings are exported as an encrypted read-only production file and transmitted to the production line.

www.tuner4TRONIC.com

Same URL also provides a Tuner4TRONIC TW LED Module Editor to create settings for customized TW LED modules



Tuner4TRONIC Production

In luminaire production encrypted production files from the T4T-Configurator can be uploaded into the LED drivers for the fast mass production.

T4T Production also allows reading data from drivers (to be displayed and edited in T4T-Configurator)





1.	
T	

Tuner4TRONIC Field

T4T-Field is an app for smartphones that can program INVENTRONICS outdoor as well as indoor LED drivers via NFC wireless and without mains-voltage. The app trims light output, CLO and dimming profiles of the driver. T4T-Field also allows uploading production files created by T4T-Configurator and copy data from one driver to another for on-site replacement.

<u>Click here to download the app from Google Play (Android version)</u> <u>Click here to download the app from the App Store (iPhone version)</u> <u>Click here to download the dedicated manual for T4T-Field</u>





Tuner4TRONIC REST API

While the T4T-Configurator provides the users an intuitive graphical interface, the API ("Application Programming Interface") allows software developers a collection of functions and tools to create luminaire configurations automatically. Typically, the API is used to create luminaire files when a new order is available in the ERP system. The API is based on modern standards (REST) standards and comes with comprehensive documentations.



Tuner4TRONIC Machine

The DLL and command line tools enable to integrate INVENTRONICS LED driver programming into automatic programming stations in the production line.



T4T.DLL

1.2 Files Types

Tuner4TRONIC Development uses different file types:

- Tuner4TRONIC production file = .osrtup
- Driver description file = .osrtud
- Driver data (readback) = .osrtur

1.3 Workflow between the different T4T Tools

The luminaire product designer creates his desired configuration (e.g. setting the operating current, CLO and dimming) using T4T Configurator. When the configuration is finished, he creates and downloads an read-only *.osrtup file that goes to T4T Production on the assembly line in mass production.

For testing and diagnostics, data can be read back from the driver by T4T Production and import the *.osrtur file for visualization in T4T Configurator

Our optional API allows to create luminaire and production files directly from an ERP system removing the need to create those files manually.



CREATE CONFIGURATIONS

1.4 System Requirements

The minimum system requirements:

- 1 GB main memory
- Windows 7 (both 32 or 64-bit), Window 8 / 8.1 (both 32 or 64-bit), or Windows 10 (both 32 or 64-bit) latest SP installed
- 100 MB hard disk memory
- Monitor with a resolution of 1024x768 pixels, the recommended zoom factor is 100%
- one free USB 2.0 port for Programming Interface

1.5 Programming Interfaces

To program a luminary containing an INVENTRONICS driver, a programming interface (suitable for the used driver) is needed:

[1]	Driver with DALI interface (multi and/or single programming)	DALI Magic	All voltage Constructions Dall voltage Dall voltage Da
[2]	Driver with NFC interface	FEIG ISC.PRH101	
		FEIG CPR30	
		FEIG ISC.MR102 (separate antenna ISC.ANT310/310 needed)	a de la dela dela dela dela dela dela de
		FEIG ISC.LR1002 (separate antenna ISC.ANT310/310 or ISC.ANT800/600 needed)	
		ID ECCO Smart HF.BLE FEIG order code: 5738.000.00	
		ID BLE USB-Dongle FEIG order code: 5903.000.00 required for BT connection w/ ECCO Smart	



Tuner4TRONIC Production is capable to handle more than one programming interfaces connected to the same PC

1.6 Preparing a driver with DALI interface for programming

Step	Activity
1	Connect DALI magic and PC with the enclosed USB cable.
2	Connect the external 6V DC power supply to the DALI magic.
	The use of the external power supply is mandatory in case of more than 4 drivers connected to the DALI line, anyhow it is strongly recommended to always use the external power supply in order to improve the stability of the DALI communication.
3	Connect the driver to mains and PE if the related terminal is available in the driver.
4	Connect the DALI® terminals of the DALI magic with the DALI® inputs of the driver(s).



NOTE: most of the DALI LED drivers allow programming when supplied with a low voltage (e.g. 48V) in place of the mains voltage. For further details, please consult the LED driver's datasheets.

1.7 Preparing a driver with NFC interface for programming

Step	Activity
1	Connect a NFC reader to the PC with the enclosed USB cable.
2	Place the driver (see logo on the driver) close to the NFC reader



Important Information:

Keep the driver powered OFF during programming via NFC unless otherwise indicated in the documentation of the driver. Keep both NFC reader and driver in close contact during the complete programming process.

1.8 Preparing a driver with Prog+/Prog- interface for programming

- 1. Connect the OT Programmer to the PC with an USB cable.
- 2. Connect the +/- terminals of the OT Programmer with the Prog+ / Prog- terminals/cables of the driver.

Important Information:

DO NOT POWER ON THE DRIVER! Programming of the driver via Prog+ and Prog- is NOT allowed when the driver is powered with mains on terminals L/N.

1.9 Preparing a driver with DA+(P+)/DA-(P-)- interface for programming

- 1. Connect the MUL-PRG2 to the PC with an USB cable.
- 2. Connect DA-(P-) to Return (gry), DA+(P+) to Programming (pur) and Vaux/Aux+ to Vaux (blk/wht).

Important Information:

DO NOT POWER ON THE DRIVER! Programming of the driver is NOT allowed when the driver is powered with main.

1.10 Software Installation

To install the file you must have Windows administrator rights. Extract the Tuner4TRONIC zip file into your local hard drive (use short path name, e.g. c:\temp) and then run "Install T4T.exe" located in that folder. Running the Installer from inside the zip file will cause a faulty installation!

Tuner4TRONIC Production can be launched from "Start" => => "Tuner4TRONIC 4" or by double-clicking the desktop icons.

2 Using T4T Production

2.1 Start Page

P Tuner4TRONIC Production		- 🗆 🗙
inventronics	P Help	Tools
Programming	Recent Projects	Clear All
	Project Path	
L T	temporaryProject_1605445481 C\Users\a.storm\Downloads\110W 4DIM.osrtup	
Open from computer		
110101.00		
Read Barcode		
Reading		
<u> </u>		
Read ECG		
9		
Eq		
Monitoring Data		

Open from computer	Load an existing production file (*.osrtup). This file has been created by Tuner4TRONIC Cloud, Tuner4TRONIC API or Tuner4TRONIC Development. After selecting a production file, the program will switch to the programming page. Recently loaded production files can also be loaded from the recent projects list by double click.
Read Barcode	Load production file from barcode
Read ECG	Read data from driver connected by a programming interface
Monitoring Data	Read and display Monitoring Data (PMD, D4i) from driver
Recent Projects	Load a production file from list of recently opened projects. List can be cleared by "Clear All"
Tools	Open tools page
Help	Open help and about pages

2.2 Programming Page

P Tuner4TRONIC Production					- 🗆 X
inventror	NICS			Ð	PHelp Tools
Programming	Summary Report				×
Project name AM50865-50 Description	Order Code Customer/Project	Device Type OT DX 40/170-240/1A0 DIMA NFC G2 CE - Alphr GTIN/EAN/NAED Basic Code 4052899631649 AM50865	Devices per luminaire 1 I Box Programming Box size: 10 I Auto	т4т	
Interface: ID ISC.LR1002					Results
Master Power-On Delay [5] 100 Auto Increment Step [5] 10					1 PASS
					0
		Ç –Auto	ෆී Manual		FAIL
					Batch Size 🖍 Unlimited

For programming devices select "Programming" on the navigation bar

inventronics

Project Data	Project related data, that has been loaded from production file is displayed and can be edited in the project data section
Devices per Luminaire	Shows the number of devices in the luminaire, that will be programmed. Data is received from loaded production file
Box Programming	Select "Box Programming" to program drivers in the box via NFC. Box programming can only be activated after having selected a programming interface that is suitable for box programming
	If the driver is released for box programming, Auto checkbox will enter number of drivers by default. Default setting loaded from production file and can be edited. Programming will not start before number drivers detected matches the target number of drivers.
	In case of verification error on one or more drivers, all drivers will be marked as failed. In this case, the hole box must be programmed again. Reprogramming drivers that have been programmed with the same production file before will be overwritten in the report (no increment of the total number of passes)
Detected Devices	Shows the number of detected drivers (displayed after pressing programming buttons)
Start Programming	 Programming is started by pressing either Manual: Programming drivers in one single luminaire or one box Auto: Starts programming drivers after being connected to the programming interface. Auto mode continues until batch size is reached. In box programming mode, programming starts when number of identified drivers match the box size
Status	Programming status is indicated by a symbol (see table Programming Status Indicators), a completion bar and text message
Results	The number of passed and failed programmings is displayed. The same driver may be programmed multiple times. Only the last pass/fail will be counted and logged in the production file. The programming log can be viewed in the "Report" tab.
Î	Press delete icon to delete the programming report in the production file and reset programming counter.
1	Press edit icon to edit the batch size
Interface	Display connected programming interface

Program as Display programming role defined in production file.

Master: Allows programming of all features (assuming, master key matches key in target device)

Service: Allows partial programming of features protected by service key (assuming, service key matches key in target device) and non-protected features

User: Allows partial programming of non-protected features

Power-OnIf Power-On Delay feature is enabled in the production file, Power-On Delay time [s] will
be displayed. User can overwrite Power-On Delay time by editing the value. User can
also tick the Auto Increment and assign a value for step size [s]. This will increment the
Power-On Delay time by the step size with every single programming. Please note, that
Auto Increment is not available with Box Programming

Additional **Single driver programming:** If DALI Magic has been selected as programming interface, DALI a single driver compatible to the driver in the production file connected to the DALI line Options can be programmed and data from any single driver can be read out. If driver in production file does not match driver on the DALI line, T4T-P will execute family programming service (either online or from offline database). DALI address in the driver will follow settings in production file (either keep when disabled, unassign or assign new DALI address).

Batch programming: If multiple drivers are connected to the DALI line, all drivers compatible to the driver in the production file will be programmed. **DALI addresses will be deleted in the drivers after programming.** Programming from production files with DALI Addressing enabled will be rejected. T4T-P4 will execute family programming service.

Selective programming: "Selective Programming" can be enabled to program one or more specific drivers in a DALI installation identified by their DALI short addresses.

Press "Search" to search for drivers in the DALI installation. All compatible drivers will be highlighted in green, and the ones to program can be selected by checking the box. To find the luminaire in the installation, tick "blink" to let the luminaire blink.

Short addresses to program are separated by comma, ranges (e.g. "2-9") are also accepted. DALI bus will be scanned before programming to avoid creating doubles.

Selective programming is rejected with drivers in multi-channel operating mode. Switching operation mode in multi-channel drivers not possible in selective DALI programming. Please either program via NFC or connect a single driver only.



The cloud icon is displayed, online services are available (connected)

Online services allow automated updating of device description files with latest drivers from DD-store and notifications in case of T4T-P updates.

Programming Status Indicators

\rightarrow	Waiting for Luminaire	Connect a luminaire/driver(s) to start/continue programming.
\checkmark	Programming in progress	Do not remove the connected luminaire/drivers(s) until programming process is completed.
\checkmark	PASS	Programming process has completed successfully. Remove luminaire/drivers(s)
X	FAIL	Programming process has stopped by user or due to errors. Fix the problem then start programming again. Check message on screen for further details.

2.3 Summary Page

P Tuner4TRONIC Production			– 🗆 ×
inventronics		æ	Help Tools
Programming Summary Report			×
		Update (Cloud) Export	Print
Feature	Parameter	Value	
OTi DALI 20/220-240/500 NFC S	AM31177		^
Operating Mode			
	Mode	DALI	
Output Current		Enabled	
	Current	333 mA	
Dim to Dark		Disabled	
Tuning Factor		Enabled	
	Min Limit	50 %	
	Max Limit	100 %	
	Reference Luminous Flux	0 Im	
	Tuning Level (Light Output)	100 %	
Constant Lumen		Disabled	
	Output Level 8	100 %	
	Operating Time 8	Off	
	Operating Time 1	0 kh	
	Output Level 1	70 %	
	Output Level 2	100 %	
	Operating Time 3	Off	
	Output Level 3	100 %	
	Operating Time 4	Off	
	Output Level 4	100 %	
	Operating Time 5	Off	
	Output Level 5	100 %	
	Operating Time 6	0#	
	Output Level 6	100 %	
	Operating Time 7	Off	
	Output Level 7	100 %	
	Operating Time 2	50 kh	

For displaying list of parameters in production file select "Summary" on the navigation bar.

Update (Cloud)	Press Update (Cloud) to convert values in report to clear text by using cloud services. Required, if data from production file does not include report in clear text
Export	Press "Export" to create an html file with parameters
Print	Press "Print" to print the list of parameters

2.4 Report Page

Tuner4TRONIC Production				-	
inventronics			(1	? Help	Tools
Programming Summary	Report				×
			Export	t Pri	int
D Device Name			Basic Code	Serial Number	Result
LUM1 OTi DALI 20/220-240/500 NFC S			AM31177	12774601631086018873	Passed

For displaying the programming report select "Report" on the navigation bar

Export Press export to create an html reporting file. Each line represents programming result one driver, luminaire or box

Print Press Print to print the report

2.5 Read ECG

P Tuner4TRONIC Production	-	- 🗆 X
inventronics	P Help	Tools
Programming	Recent Projects	Clear All
Open from computer	Project Path	
Kead barcode	Connected ECG GTIN/EAN/ModeIID 4062172110068 Firmware version 2 Hardware version 2 Open Save Paste Cancel	
Reading		
Read ECG		

After having pressed Read ECG button from the main page, T4T-P4 will read data from the driver connected via a programming interface (NFC, DALI, OT-Programmer). When DALI Magic has been selected as programming interface, a specific driver can be selected from the DALI network by entering its DALI short address.

A modal window will offer the following options:

Open	Open T4T Configurator in a new tab in your standard browser and create a new project with data received from the driver.
	Please note, that the passwords are not copied when reading data from drivers. Instead, the encrypted master password is returned to indicate, that the driver is protected. PWs need to be re-entered when creating a production file.
Save	Save the readback file (*.osrtur) created from the data received from the driver on your local computer. This file can be imported in T4T-C for displaying data and creating new production files for programming. Saving readback files is useful, when T4T-P4 is offline. Please note, that the passwords are not copied when reading data from drivers. Instead, the encrypted master password is returned to indicate, that the driver is protected. PWs need to be re-entered when creating a production file.
Paste	Create new production file with data received from the driver and import in T4T-P4. This feature is useful to create clones when replacing drivers in luminaires. The paste feature uses cloud services and hence required access to internet- Please note, that the new production file includes PW (not visible to user) to unlock and protect new drivers

2.6 Monitoring Data

P Tuner4TRONIC Production			•	- 🗆 X	
inventronics			Help	Tools	
Address: Broadcast - A Read ECG	ure Contents Automatic Log Stop			×	
Table Panel				Export	
Cluster	Name	Value	Ur	ait	
ECG S/N: 72623859790382856				~	
Integrated Bus Power Supply	Guaranteed Supply Current	53	mA	p	
	Maximum supply current	62	mA	6	
	Supply Enable	True			
Active Energy and Power	Active Energy	51.3	Wh	4	
	Active Power	N/A	W		
Apparent Energy and Power	Apparent Energy	64	VAI	5	
	Apparent Power	N/A	VA		
Load Side Energy and Power	Active Load Energy	42.2	Wh	()	
	Active Load Power	N/A	W		
Control Gear Diagnostics and Maintenance	Operating Time	4:15	hh:	nm	
	Sundu Voltane	105 N/A	10-10	nr.	
	Supply voltage	N/A	Vm	19	
	Power Factor	N/A	12		
	Control Gear Failure	N/A			
	Control Gear Failure Counter	N/I			
	External Supply Undervoltage	N/A			
	External Supply Undervoltage Counter	N/I			
	External Supply Overvoltage	N/A			
	External Supply Overvoltage Counter	0			
	Output Power Limitation	N/A			
	Control Gear Power Limitation Counter	N/I			
	Thermal Derating	N/A			
	Thermal Derating Counter	N/I			
	Thermal Shutdown	N/A			
	Thermal Shutdown Counter	N/I			
	Temperature	N/A	*C		
	Output Current Percent	0			
Light Source Diagnostics and Maintenance	Start Counter - Resettable	102		ER	
	Start Counter	51			
	On Time - Resettable	1000:00	hh:	mm ER	
	On Time	1:59	hh:	mm	
	Light Source Voltage	N/A	V	~	
Address	If programming interface DA only driver connected to the specific driver on a DALI net	LI magic is selected, DALI network. If mor work can be selected	broadcast will re than on driver d by DALI short a	ead the one and is connected, a address.	
Read ECG	Press "Read ECG" to read co selected programming interfa	ontent of Monitoring ace.	Data from driver	connected via t	
Resettables	Press "E" to edit values				
ER	Press "R" or to reset				
	Changes will be be affective	after next driver pow	ver on		
Automatic Log	Reads Monitoring Data recu	rrently from driver an	id logs data		
Stop	Stop reading Monitoring Data	а			

Table	Select "Table" for table data view
Panel	Select "Panel" for panel data view
Export	Press "Export" to create an html file with parameters

Please find a list of monitoring data in the appendix.

2.7 Tools Page

P Tuner4TRONIC Production		- 🗆 X
inventronics		Help Tools
Settings Programming	Configuration Lock General Label Printing	Settings Set Admin Password Admin mode Log Update local family database Check for updates
	ID CPR30.xx S/N: 17FC71F9 Version: 02.00 Refresh Rename Add Delete	
	Verify data after programming Disable Family programming Date and the second se	
	Save Load Saved Reset	

Press Tools and select tools from drop down list

Settings: see Settings page

Set Admin Password	Enter or delete password to use T4T-P in admin mode
Admin Mode	Toggle Admin Mode on/off. If admin mode is activated, production file cannot be reloaded and project data cannot be edited
Log	View log for debugging purposes. Press right mouse on log window to export csv log file
Update local family database	Updates database for family programming – either from cloud or from local zip file, if no internet connection. Zip file can be downloaded from <u>https://www.inventronics-light.com/tuner4tronic</u> → Software Downloads
Check for updates	Select "Check for Updates" to check for new T4T-P versions from download center. Updates affect T4T-P4 and T4T-S simultaneously.

2.8 Settings – Programming

P Tuner4TRONIC Production	– 🗆 X
inventronics	PHelp Tools
Settings Programming Configuration Lock General Label Printing	Settings Set Admin Password Admin mode Log Update local family database Check For Updates
ID CPR30+.xx S/N: 17FC71F9 Version: 02.00.00 Refresh Rename Add Delete	
Verify data after programming Disable Family programming Luminaire configuration Antenna Power Default Disable NFC Power-On check	
List multiple programmings	
Save Load Saved Reset	

Select Tools/Settings and press Programming to select programming options

SaveSave options on local computer and in production file where applicable. If settings have
not been saved, any changes will be ignored when restarting T4T-PLoad SavedLoad options from local computer and from production file where applicableResetReset options to factory settings and to data from production file where applicable

Select programming interface	Select programming interface from drop-down list. Make sure that the programming interface is connected and not used by other tools. Press Refresh to refresh list of USB programming interfaces.
	For programming interfaces, that use a COM port (e.g. OT Programmer, Feig ECCO w/ BT dongle, PRG-MUL2), press Add Serial, scan COM ports by pressing the Detect button, select a device and assign an name and finally press the Add button to add the programming interface to the drop down list.
	For programming interfaces connected via TCP/IP (e.g. LR1002), press Add TCP, enter IP address and press Detect.
	Once installed as described before, the programming interfaces will be available on the drop down list also after re-opening the application.
Verify data after programming	Select verify data after programming, if you want to verify data after each programming automatically. Default is set from production file.
Disable Family programming	Family programming allows programming drivers of the same driver family and drivers from the next generation with the loaded production file. Family programming does not allow programming drivers from previous driver generations (no backwards compatibility).
	Select disable family programming to reject programming of any drivers other than the one specified in the production file. Default is set from production file.
	Family programming is a cloud service. If no internet connection available or cloud service is deactivated, family programming service installed with T4T-P4 locally on the computer will be used. Please ensure, that local service is updated any time. Please use updated features data base update from tools menu to update local family programming service.
Antenna Power	Select antenna power to adapt power to specific setup. Please note, that Feig launched an updated reader CPR30+ that allows operation at high antenna power for drivers with weak NFC antenna.
Luminaire Configuration	Select single programming or multiple programming. Multiple programming allows programming multiple drivers connected via DALI (test rack application or multiple drivers in one luminaire). Default setting is derived from production file.
Disable NFC Power-On check	In general, T4T-P4 does not allow programming drivers that are connected to mains, since NFC data might get corrupted. In worst case, T4T-P4 may acknowledge programming, though data has not been programmed correctly. To avoid this failure, LED drivers set a power-on flag in the NFC tag to communicate to T4T-P4, that the LED driver is powered. T4T-P4 will then reject NFC programming.
	production lots by mistake, though the driver is not physically connected to mains. LED

drivers can be repaired by disabling NFC power-on check. In this case, the user needs
to ensure, that the driver is not powered, since there is no check in T4T-P4. Therefore,
this option should not be used by default.List multiple
programmingsIf same driver (identified by its serial number) is programmed twice, programming
counter will not be incremented and will be overwritten by latest programming event. By
ticking "List multiple programmings", counter will be increased also when programming
same driver multiple times and report will show all programmings (differentiated by time
stamps).

P Tuner4TRONIC Production		×
inventronics	? Help	Tools
Settings		×
Programming Configuration Lock General Label Printing		
These settings refer to the rights selected in the Configuration to be programmed: en en of protected we key from loaded file water Key O O O O OEM Key O		
Save Load Saved Reset		

2.9 Settings – Configuration Lock

Select Tools/Settings and press Configuration Lock to overwrite password settings defined in the production file to allow programming protected drivers. Master Key is used in drivers with two level PW protection. OEM key is used in drivers with single level PW protection.

2.10 Settings – General

P Tuner4TRONIC Production	- 🗆 X
inventronics	2 Help Tools
Settings	~
settings	^
Programming Configuration Lock	General Label Printing
Language	en English 👻
Programming Sound	
Save Report	
Log Title	T4T-P4 Report
Log Folder Log File Retention (days)	C.(Userstastorm/uppl/atalucea)
Use DriverCloud Service	\checkmark
Family Programming Cache Life (days)	30 Clear
Uneck for database updates at startup	
Save	ad Saved Reset

Select Tools/Settings and press General edit general parameters

Programming sound	Makes a sound after each programming
Logging	Creates HTML programming log files (title and folder below)
Log Files Retention (days)	Deletes log files after expiry period to free memory on local computer

Cloud Service	Enables access to cloud services, e.g. used for		
	 family programming automated data base updates for family programming in offline mode T4T update notification creating report files in clear text driver registry 		
Family programming cache	Deletes cached family programming files after expiry period to free memory on local computer		
Check for database updates at startup	If ticked, T4T-P will check for data base updates at each startup		

2.11 Settings – Label Printing

P Tuner4TRONIC Production - 🗆 X				
inventronics		Help Tools		
Settings		×		
Programming	Configuration Lock General Label Printing			
	Label printing			
	Spooling Folder			
	Label Definition File			
	Save Load Saved Reset			

With Tuner4TRONIC Production you can trigger printing of labels instantly after programming of each individual driver. This way you can create a label and stick it on the luminaire with luminaire information incl. barcodes or QR codes for later identification.

Tuner4TRONIC Production itself does not design nor print labels. A third party label printing software (e.g. Nice Label, Bartender. Note: the automation version is required) is needed to create and layout the label design template (incl. barcode or QR code creation) and to start the actual printing.

After activating the label printing functionality in the T4T Production settings, T4T creates a csv file after each driver programming with all driver parameters that were written by T4T into the driver (all the parameters that can be found in the report e.g. operating current, dimming, luminaire name, luminaire info, individual serial number, GTIN). The csv file (Output.csv) is saved on the spooling folder specified in the label printing settings after each successfull driver programming. The third party label printing software must be set up to monitor the spooling folder and whenever a new Output.csv file is created by T4T, the printing software triggers the printing combining the driver data inside the Output.csv file and the predefined label design template (label definition file *.nlbl).

The Output.csv file hold only the data of the last programmed driver, i.e. after each driver programming, the Output.csv file is overwritten with the data of the latest driver. In this way, after each driver is programmed with T4T-Production, the corresponding label is printed instantly and fully automatically.

Select Tools/Settings and press Label Printing enable/disable label printing and browse for label definition file and spooling folder. If a local folder is selected as Spooling folder, a csv file is created and overwritten with each programming.

When label printing is enabled w/ box programming, one label per driver will be created (i.e. 20 labels for a box of 20 pcs).

Appendix

List and description of parameters of Monitoring Data v2:

Energy & Power* Under periodic conditions, mean value, taken ove one period of the instantaneous power, measured in watt. Apparent Apparent Energy Apparent Energy Power Apparent Energy The integral of Apparent Power over a time intervimeasured in units of VA hour. Power Apparent Power* The product of the ms voltage between the terminals of a two-terminal element or two-terminal circuit and the rms electric current in the element circuit. Load Side Active Energy Loadside The integral of Load side Power over a time interval, measured in units of watt hour Power Active Power Loadside* The integral of Load side Power supply (if present) and the power used for the DALI bus power supply (if present) and the power used for the AUX power supplies (if present) Note: the losses for both power supplies (if present) Note: the losses for both power supplies (if present) Note: the control gear operating time in seconds the control gear operating time in seconds the control gear operating time in seconds the control gear is powered regardless of the status	er val, nal t or). ent)
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Operating Time the control gear is powered regardless of the state	is if
	tus
or lampOn bit.	
induced by a power cycle of the external supply. A	A
Start Counter power cycle shall be counted if the power on time	e is
at least 600ms.	
External Supply Voltage RMS value of external supply voltage	20
follows: 0 in case of 0 Hz fourte DC or rectified AC	as C
External Supply Voltage Frequency* voltage). Examples for frequency indication: 17 in	n
case of 16,7 Hz, 50 in case of 50 Hz	
Power Factor* ControlGearPowerFactor = 100 means: the control	rol
gear has a power ractor or 1.00 million of a compared a failure or Shows if the LFD driver experienced a failure or	
Overall Failure Condition* not.	
OverallFailureConditionCounter Counts the number of overall failure conditions.	
Shows it the LED driver experienced a voltage	~
External Supply Ordervoltage below the final of the specified input voltage range.	5
ExternalSupplyIndeprotageCounter Counts the number of times the External Supply	
experienced Undervoltage	
Shows it the LED driver experienced a voltage External Supply Overvoltage*	20
Diagnostic &	36
Maintenance Driver External Supply Overveitage Counter Counts the number of times the External Supply	
experienced Overvoltage	
Output Power Limitation* Shows if the output power of the driver was higher	ər
Counts the number times the output power was	
OutputPowerLimitationCounter higher than the output power limit.	
Shows if the temperature of the LED driver was	
Thermal Derating* reduced by reducing the output current of the driv due to reaching a temperature that could affect th	ver
lifetime and/or performance of the driver.	
Thormal Dorating Counter Counts the number of times the temperature was	3
reduced due to thermal derating	
Shows it the output current of the LED driver was reduced to zero due to reaching a temperature the	3 nat
Thermal Shutdown* could affect the lifetime and/or performance of the	e
driver and is higher than the Thermal Derating	
Temperature threshold.	
I nermalshutdownCounter Counts the humber of thermal shutdowns	
Temperature (internal)* gear. Example: A value of 60 means 0 °C, a value	ie
of 0 means – 60 °C.	
Driver output current in % related to the nominal	dec
Output Current Percent* output current setting of the Control gear. It include all driver internal reductions of output current	Jes
except reduction by constant lumen functionality.	

Diagnostic &		StartCounterResettable	Counts the starts of the light source. The parameter can be resetted
		Start Counter (Total)	Counts the total starts of the light source
		On Time Resettable (CLO)	Counts the light source operating time in seconds. CLO profile is following On Time Resettable value. The parameter can be resetted or edited to any value.
		On Time (Total)	Counts the total light source operating time in seconds.
		Output Voltage*	Indicates the actual driver output voltage
	Lamp	Output Current*	Indicates the actual driver output current
		Overall Failure Condition	Shows if the luminaire experienced a failure ("Lamp failure") or not
		Overall Failure Condition Counter	Counts the number of lamp failures
		Short Circuit	Shows if the light source has a lamp failure with short circuit
		Short Circuit Counter	Counts the number of short circuits of the lamp
		Open Circuit	Shows if the light source has a lamp failure with open circuit
Maintenance		Open Circuit Counter	Counts the number of open circuits of the lamp
		Thermal Derating	Shows if the temperature of the Lamp was reduced by reducing the output current of the driver due to reaching a temperature that could affect the lifetime and/or performance of the lamp
		Thermal Derating Counter	Counts the number of times the temperature was reduced due to thermal derating
		Thermal Shutdown*	Shows if the output current of the LED driver of the lamp was reduced to zero due to reaching a temperature that could affect the lifetime and/or performance of the lamp and is higher than the Thermal Derating Temperature threshold
		Thermal Shutdown Counter	Counts the number of thermal shutdowns
		Temperature*	Indicates the temperature of the light source. Example: A value of 60 means 0 °C, a value of 0 means – 60 °C. The temperature should be measured by an external sensor that is thermaly coupled to the light source. The interface between sensor and driver is manufacturer specific and is configured in a manufacturer specific way.

*Please note: Reading the Monitoring Data of a driver using the NFC interface will not show all parameters in comparison to using the DALI interface, as some parameters are not available when reading through NFC (e.g. power). Parameters marked with an asterisk on the table above can only be read via DALI.

User Manual | Tuner4TRONIC[®] Production 4

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